

ROI INDUSTRIES GROUP

PALLETIZING SIMPLIFIED



A FULL SPECTRUM
OF CONFIGURABLE
PALLETIZING
SOLUTIONS



STACKBOT

PALLET POD

STACKMAX

CAPACITY	55 lbs (25 kg)	220 lbs (100 kg)	Up to 415 lbs (190 kg)
SPEED	Up to 7 c/min	Up to 24 c/min	Up to 50 c/min
MOBILITY	Leveling casters + hoist rings	Fork pockets + wheels + pads	Floor Anchored
INSTALLATION	1 hr	2-4 hrs	1-3 days
POWER	208-240 1p 15A	208-230 3p 20A 460-480 3p 12A	230 or 480 3p up to 40 Amps
COST	\$\$	\$\$	\$\$\$

INTEGRATED ACCESSORIES

END OF ARM TOOLING (EOAT)



1 box vacuum gripper
handles up to 50 lbs



2 box vacuum gripper
handles up to 100 lbs



Customized multi-box vacuum
grippers handles up to 180 lbs



Pail vacuum gripper
handles up to 65 lbs



Tray clamping gripper
handles up to 35 lbs



Bag clamshell gripper
handles up to 80 lbs



Our standard and custom EOAT
products integrate seamlessly
with our palletizing systems.

INTEGRATED ACCESSORIES continued

CONVEYORS



Roller top conveyor for box accumulation



DC Banded / Angled roller conveyor for box positioning
Single or multi-zone ZPA



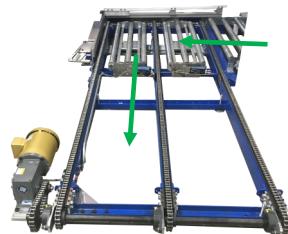
30deg angled roller top for box positioning



45deg angled roller top
90 deg box transfer up to
30 cases / minute



DC, ZPA, Banded roller and DC belt conveyor



Lift and Transfer with Drag chain pallet conveyor



CDLR Chain driven Live roller pallet conveyor



CUSTOM 10K capacity CDLR conveyor

PALLET DISPENSER / STACKER



PalletMate - floor level pallet stacker / dispenser 110 1p, or 230 / 460 3phase



Pallet dispenser - for GMA or CHEP 48 x 40 pallets.
(Custom designs available)



Vacuum blower Silencer boxes



Robot pedestals



High flow vacuum valves

AND MORE

WE FOCUS ON THE DETAILS SO YOU DON'T HAVE TO